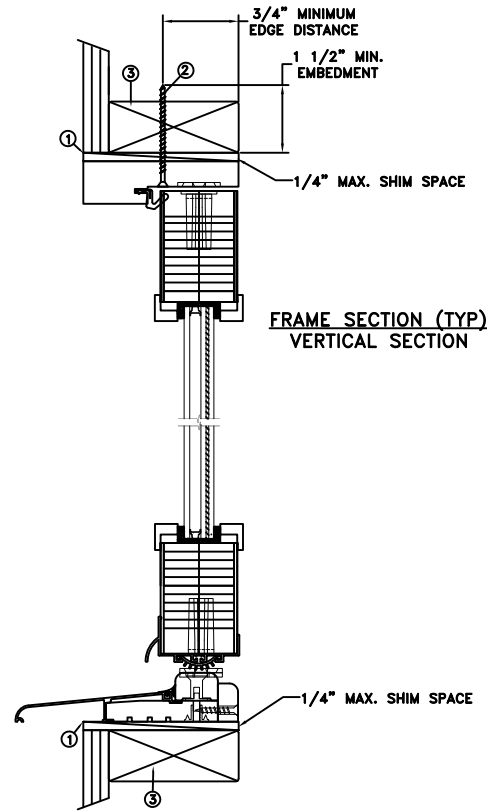
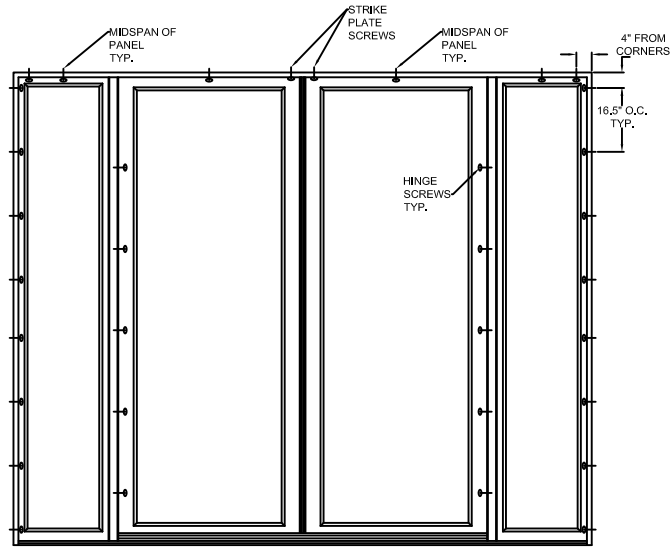
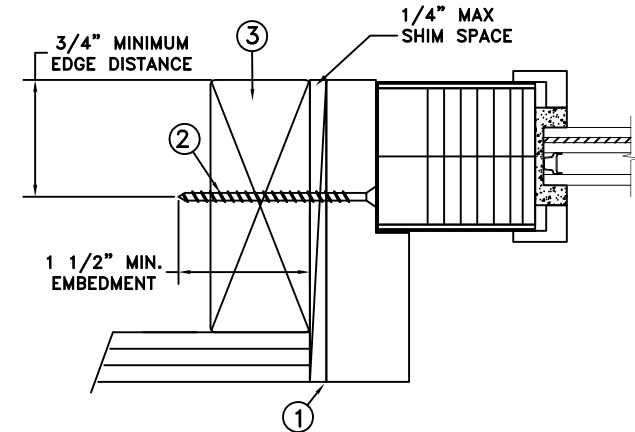




THROUGH FRAME INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
149.25 x 122	+50/-50	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

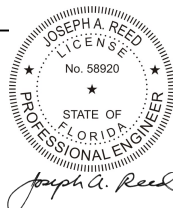
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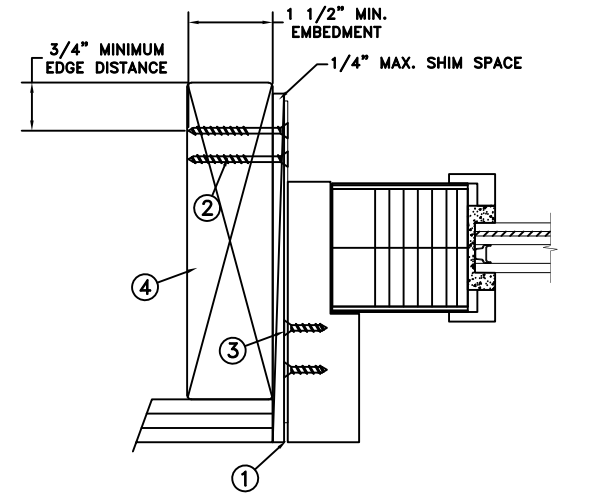
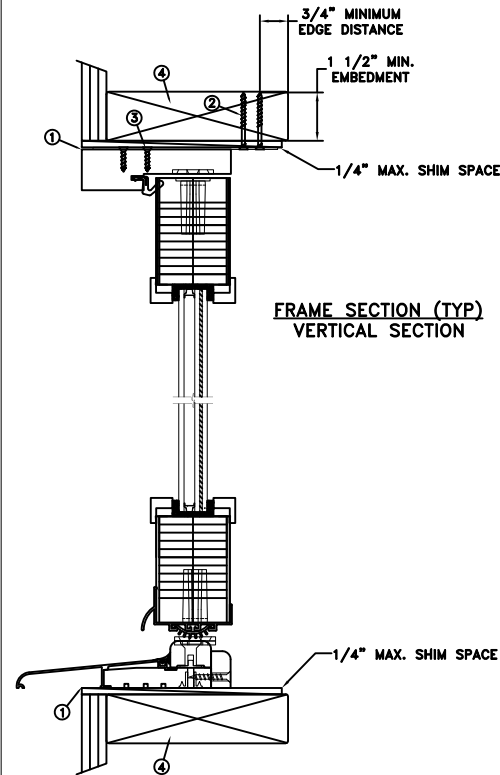
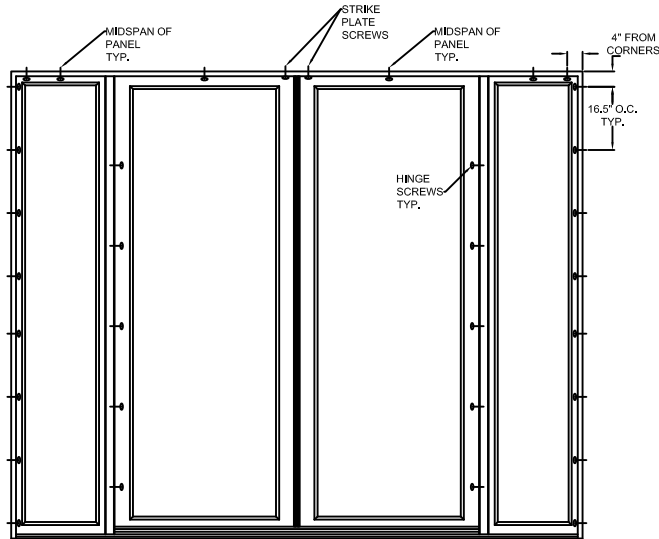


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JOSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA 17406
(717) 846-1200

	DATE: 10/27/2022	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936			
DRAWN BY: M.HAM	SCALE: NTS				
CHECKED BY: D.Vezo	TITLE: Aurora Fiberglass Inswing OXXO				
APPROVED BY: D.Vezo					
RECORD No.: D1000209					
REPORT No.: P2252.01-301-47-R0		CAD DWG. No.: —	REV: B	SHEET 1 of 5	

MASONRY STRAP INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
149.25 x 122	+50/-50	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

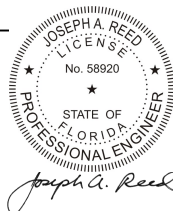
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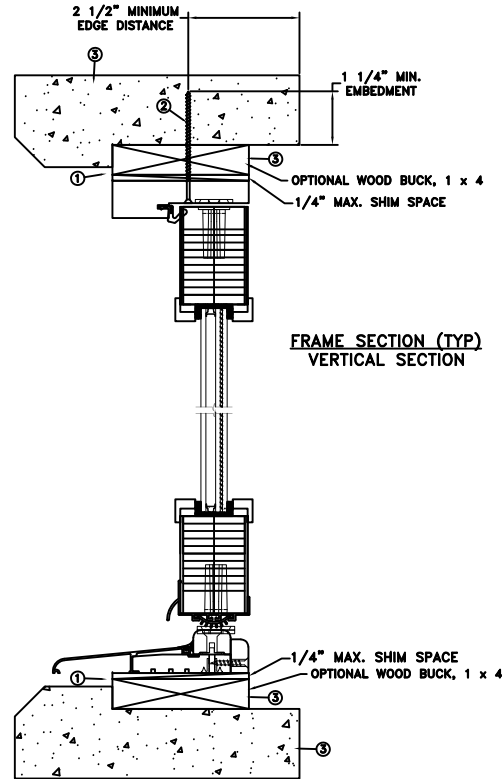
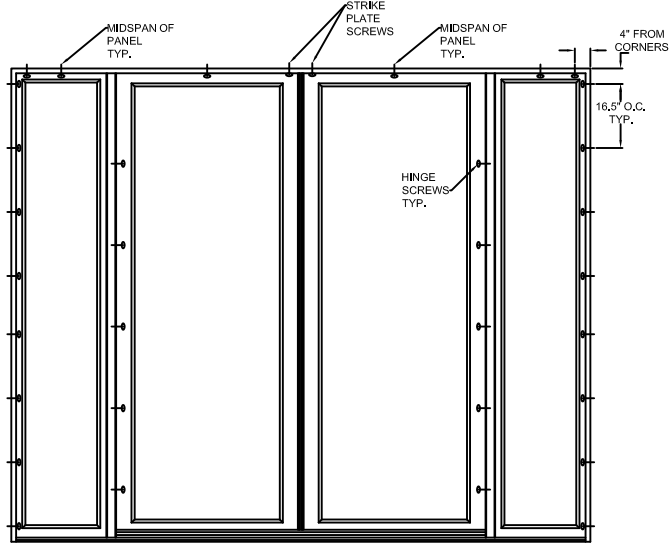
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5 Leigh Drive
York, PA. 17406
(717) 846-1200

	DATE: 10/27/2022	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: M.HAM	SCALE: NTS			
CHECKED BY: D.Vezo	TITLE: Aurora Fiberglass Inswing OXXO			
APPROVED BY: D.Vezo				
RECORD No.: D1000209				
REPORT No.: P2252.01-301-47-R0	CAD DWG. No.: —	REV: B	SHEET 2 of 5	



**CONCRETE/MASONRY
INSTALLATION**

**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
149.25 x 122	+50/-50	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

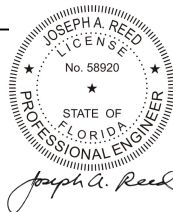
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2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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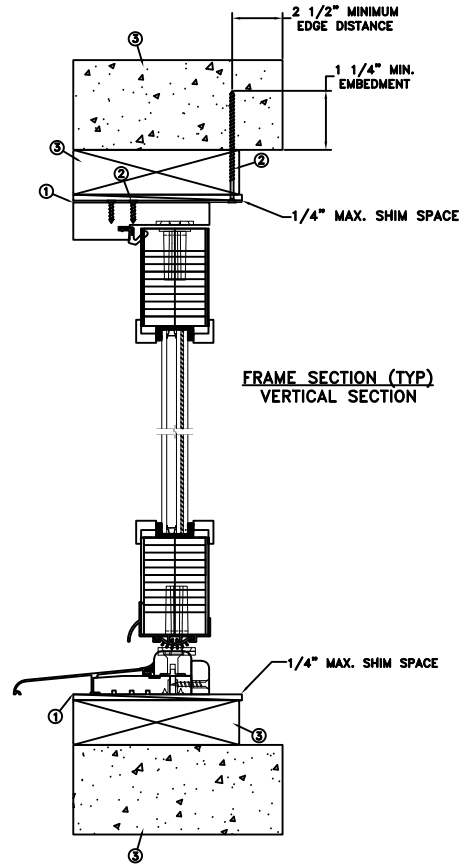
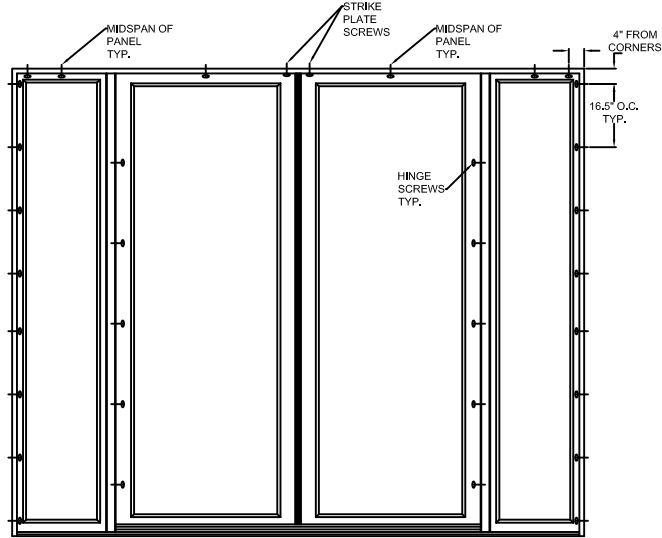
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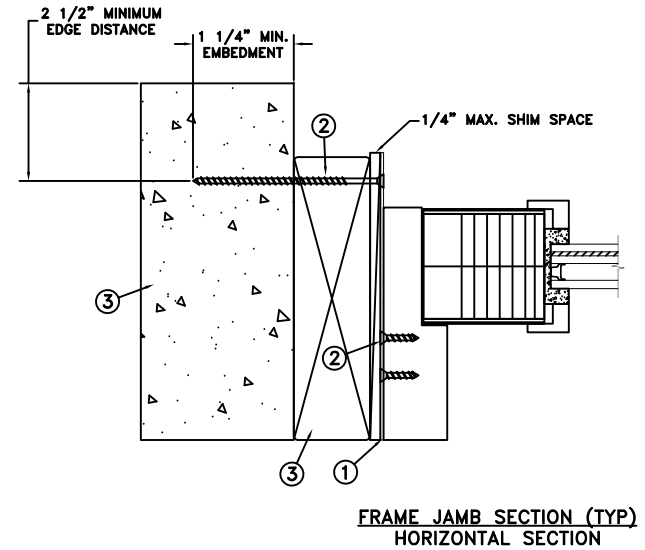


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RECORD No.: D1000209					
REPORT No.: P2252.01-301-47-R0		CAD DWG. No.: —	REV: B	SHEET 3 of 5	



CONCRETE/MASONRY INSTALLATION



MAXIMUM FRAME	DP	IMPACT
149.25 x 122	+50/-50	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use (2) - 3/16" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) - #8 PFH fasteners through masonry strap into frame. For concrete (min. $f_c = 3000$ psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Install corrosion resistant (2)- 3/16"x 3" Tapcon screws through each hinge into rough opening.
4. Install corrosion resistant (2)- 3/16"x 3" Tapcon screws through each strike plate into rough opening.
5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

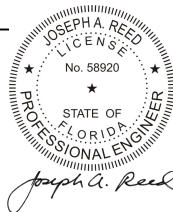
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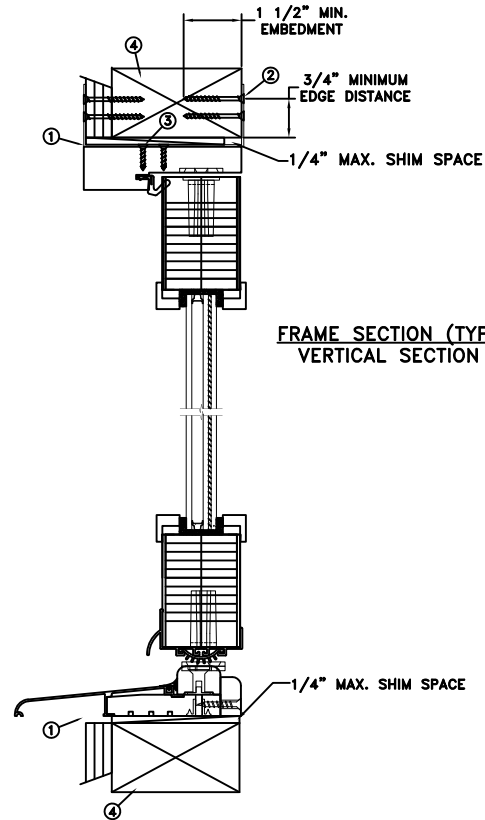
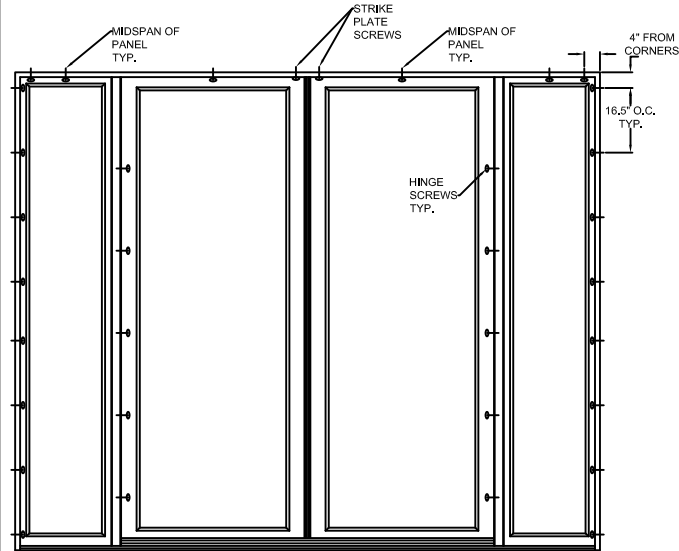
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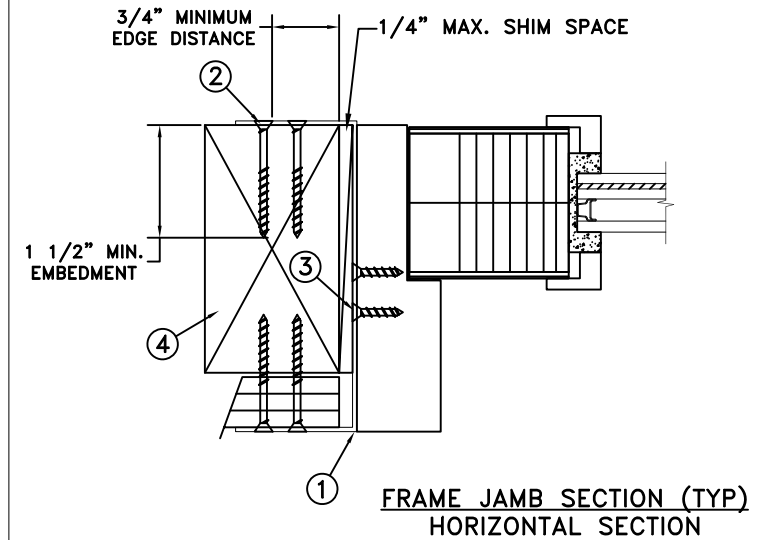


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APPROVED BY: D.Vezo					
RECORD No.: D1000209					
REPORT No.: P2252.01-301-47-R0		CAD DWG. No.: —	REV: B	SHEET 4 of 5	



MASONRY STRAP INSTALLATION



MAXIMUM FRAME	DP	IMPACT
149.25 x 122	+50/-50	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use min. 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use min. 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

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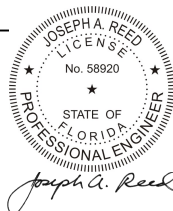
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REPORT No.: P2252.01-301-47-R0	CAD DWG. No.: —	REV: B	SHEET 5 of 5